



**TWI Certification Ltd**

Granta Park, Great Abington, Cambridge CB21 6AL, UK

## ***Certificate of Conformity of the Factory Production Control***

A UKAS accredited certification body No. 0025

***Certificate No 2400-CPR-20180072***

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

***Mild steel and stainless steel profiling of plates using laser, waterjet, flame and plasma cutting, and the forming of load bearing components from plates using press brakes and plate rolls.***

***placed on the market under the name or trade mark of:***

***The P.P Group of Companies Ltd***

***Profiles Point***

***Drury Lane***

***Oldham***

***Greater Manchester***

***OL9 7PH***

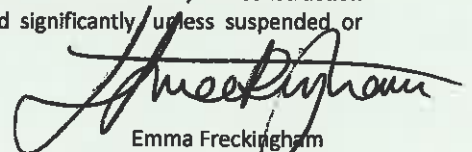
***and produced in the manufacturing plant(s)***

***Drury Lane***

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 01 November 2018 and will remain valid until 31 October 2027 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 01/11/2018  
Current Issue Date: 24/10/2024  
Date of Expiry: 31/10/2027

  
Emma Freckingham  
Head of Company Certification

The validity of the certificate may be confirmed at the web address: [www.twicertification.com](http://www.twicertification.com)



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***Schedule for 2400-CPR-20180072***

*This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20180072 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that*

***The P.P. Group of Companies Ltd***

***Profiles Point***

***Drury Lane***

***Oldham***

***Greater Manchester***

***OL9 7PH***

***Covers Execution Class EXC 4 under***

***EN 1090-1 & EN 1090-2 with the following Cutting Methods and Shaping Methods according to EN ISO 4063:***

| <i>Cutting Methods</i> | <i>Material</i> | <i>Thickness Range</i> |
|------------------------|-----------------|------------------------|
| <i>Oxy-Fuel</i>        | <i>Group 1</i>  | <i>12.5mm – 100mm</i>  |
| <i>Laser</i>           |                 | <i>5mm – 40mm</i>      |
| <i>High Def Plasma</i> |                 | <i>20mm – 40mm</i>     |
| <i>Fibre Laser</i>     | <i>Group 8</i>  | <i>5mm – 50mm</i>      |
| <i>Plasma</i>          |                 | <i>30mm – 50mm</i>     |

| <i>Shaping</i>              | <i>Material</i> | <i>Thickness Range</i> |
|-----------------------------|-----------------|------------------------|
| <i>Cold Forming Bending</i> | <i>Group 1</i>  | <i>0.5mm – 15mm</i>    |
|                             | <i>Group 8</i>  |                        |
| <i>Cold Forming Rolling</i> | <i>Group 1</i>  | <i>0.5mm – 100mm</i>   |
|                             | <i>Group 8</i>  |                        |

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